

Contacbond

General purpose contact adhesive

USES

Contacbond is a hand applied, general purpose polychloroprene contact adhesive for fast bonding of decorative laminates to timber. Also suitable for bonding most rubber, timber, leather and metallic materials to themselves or each other.

ADVANTAGES

- Apply by brush or roller
- Eliminates the need for screws, nails or clamping
- Provides a tough permanent bond
- Bonds to all materials used for joinery or cabinet making.

PROPERTIES

Form	Medium viscosity liquid
Colour	Yellow
Open time	15-120 min. depending on temperature
Pressing Schedule	Approx. 4 bar (4kg/cm ²) for 10-15 seconds
Viscosity	2000-5000 cps 4/20/25
Solids	Approximately 24%
Specific Gravity	0.86
Shelf life	Up to 18 months from date of manufacture

APPLICATION INSTRUCTIONS

All surfaces must be clean and dry and free of any dust or grease. Surfaces should mate well without gaps and as far as possible there should be minimal stresses on the joint in service. Initial adhesion trials are recommended on plastics or any other non standard adherends to make sure the adhesive is suitable for the application.

Apply evenly to both surfaces, using a brush or a

notched adhesive spreader. Always apply adhesive to the more porous surface, first. Allow solvent to evaporate before bringing the two surfaces together. Apply pressure with a hammer, block, small roller, or other device, always from the centre outwards. The adhesive will continue to gain strength for about 2 weeks.

CLEANING

Tools and spillage can be cleaned up using AFTEK Adhesive Cleaner. DO NOT use solvents on skin. Hands may be cleaned using good quality industrial hand cleaners. Always use gloves.

PACKAGING

Available in 250ml, 500ml, 1litre, 4litre and 20 litre containers

PRECAUTIONS - HEALTH & SAFETY

Contacbond and AFTEK cleaner contain volatile, flammable organic solvents which can travel great distances to any source of ignition. Use only in well ventilated areas, away from heat, sparks and naked flames. Avoid contact with skin and eyes and avoid breathing vapour. The dry film of Contacbond is non toxic.

WARNING - DO NOT deliberately sniff this product. Sniffing may harm or kill you.

If swallowed, DO NOT induce vomiting - give a glass of water and contact a doctor or Poisons Information Centre.

If skin contact occurs, wash skin thoroughly. If in eyes, hold eyes open, flood with water for at least 15 min. and see a doctor. If inhaled to excess, apply artificial respiration if breathing ceases.

MARKETING SERVICES

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Contactbond

FIRE

Contactbond is highly flammable prior to solvent evaporation. Dry film is flame retardant.

Flash Point

Contactbond Minus 20 C

Cleaner 4 C

NOTE

Material Safety Data Sheets for these and all AFTEK products are available on request. Read the MSDS and product label carefully before using.

All reasonable care is taken in the compilation of this data sheet. All recommendations regarding use are made without guarantee as the conditions of use are beyond the control of the manufacturer.